QC Quality Control

Quality Control

Memo

0.00

B 10-3-30

Page 1

Stamp

120

QC8- Inspect parts - second check

Memo

W/O:			WC	RK ORDER CHANG	ES					*
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspecto	
Part No):	PAR #:	Fault Cate	gory:	_ NC	R: Yes	No DG	A:	Date: _	
	Reso	lution:	Disposition	າ:	_ QA	: N/C C	losed:		Date: _	
NCR:			WORK ORDE	ER NON-CONFORMA	ANCE	(NCI	₹)			
		Description of NC		Corrective Action Sect	tion B		Vorifi	cation	Approval	Approva
	1						— veiii	Cauon	ADDrovai	
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng		Sign Date	& Sec	tion C	Chief Eng	QC Inspecto
DATE	STEP					_	& Sec			
DATE	STEP					_	& Sec			
DATE	STEP					_	& Sec			
DATE	STEP					_	& Sec			
DATE	STEP					_	& Sec			

Work Order ID 56990

Page 2

Tuesday, March 16, 2010 11:23:58 AM

Item ID:

D4020-11

Accept

Setup Start

Stop



Revision ID:

Item Name:

End Mesh, Basket

Start Date:

3/16/2010

Start Oty: 10.00

Required Date: 3/22/2010 Req'd Qty: 10.00

Cust Item ID:

Customer:

Draw

Reference:

Approvals:

Process Plan:

QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run

Start Stop



Sequence ID/

Work Center ID

Operation Description

Identify as per dwg & Stock Location:

Set Up/ Run Hours

Number

Draw Rev.

Plan Code

Reject Accept Oty Qty

Reject Number Stamp

Insp.

130

Packaging

Memo

Packaging

0.00

10.04.06

140

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10-4-6

Dart Ae	rospace	Ltd						,
W/O:			WC	RK ORDER CHANGE	S			•
DATE	STEP	PRO	PROCEDURE CHANGE			Date Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspecto
Part No		PAR #:						
	Re	esolution:	Disposition	1:	QA: N/C CI	osed:	Date: _	
NCR:			WORK ORDI	ER NON-CONFORMAN	ICE (NCF	R)		
D.475		Description of NC		Corrective Action Section	В	Verification	Approval	Annessa
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approva QC Inspecto
								1

Picklist Print

Tuesday, March 16, 2010 11:23:57 AM

Work Order ID: 56990

Parent Item:

D4020-11

Parent Item Name:

End Mesh, Basket

Comments:

IPP RevA: new issue DD 09.11.26 verified by;EC

per dwg revA 10.03.15 verified by:EC

IPP Rev:B as

Start Date: 3/16/2010

Required Date: 3/22/2010

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name

M304EX0.75-16F

Replacement Mfg/ Item ID Purch

Purchased

Bin Primary Item Location No

Last Location

Route Seq ID 100

Unit of Measure sf

Hand 761.9448 28.3579

Qty on Remaining Qty Qty To Pick _Issued 34.1 Date Issued

Status

Page 1

Expanded Metal Flat SS

B10.3.30

Warehouse	Loc Qty	Loc Code	
Location			
Main Warehouse			
MAT	761.9448065		
111956	0.000017		
112147	9.4736E-06		
112949	19.84438		
113205	0.0093		
113497	0.1449		
113555	649.5873		13555 x6 = 17.05
113904	92.3589		113904 VG = 17.05

Dart	Aeros	pace	Ltd
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W/O:			W	ORK ORDER CHANG	ES				٠ .
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No		PAR #:							
	Res	olution:						Date: _	
NCR:			WORK ORD	ER NON-CONFORM	ANCE (NCF	R)			
DATE	STEP	Description of NC	Corrective Action Section		Verific			Approval	Approval
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Sect	ion C	Chief Eng	QC Inspector
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DART AEROSPACE LTD	Work Order:	56990
Description: END MESH BACKET	Part Number:	D4070-11
Inspection Dwg: D4630-11, Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

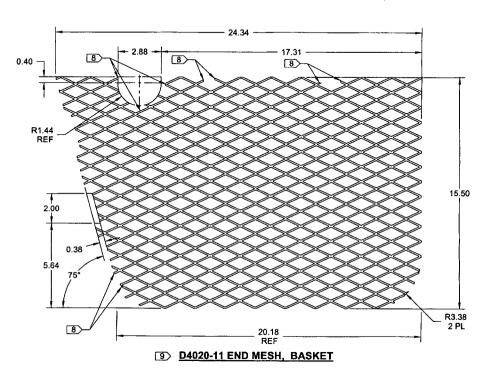
X First Article X Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
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Measured by:	IR.	Audited by:		Prototype Approval:	
Date:	10-3-38	Date: uduş	31	Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

#56990



PELEASE 2010 -03- 12

NOTES:
1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F REF DART SPEC. M304EX0.75-16F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A

8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS 9) TOLERANCE ON XX.XX DIMENSIONS \pm 0.06.

DESIGN	AJS	DART AEROSPACE LTD
DRAWN	JPH	HAWKESBURY, ONTARIO, CANADA
CHECKED	9	DRAWING NO. REV. A
MFG. APPR.	En	D4020 SHEET 3 OF 4
APPROVED	100	TITLE SCALE
DE APPR.	#	350 BASKET MESH (BASE) NTS
DATE 10.	03.04	COPYRIGHT © 2010 BY DART AEROSPACE LTD HIS DOCUMENT OF PRIVATE NO COPYRIGHT ON THE SEPTEM ON THE EDITING SOMETION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OF COPYRIGHT ON COMMANDATION TO ANY PURPOSE OF COPYRIGHT ON COPYRIGHT OF COPYRIGHT ON THE PERSON WITHOUT WITH THE PRIVATE OF THE PERSON DAY AND PRIVATE IS TO THE PERSON WITHOUT THE PRIVATE OF THE PERSON DAY AND PRIVATE IS TO THE PERSON WITHOUT THE PRIVATE OF THE PERSON DAY AND PRIVATE IS TO THE PERSON WITHOUT THE PERSON DAY AND PRIVATE OF THE PERSON DAY AND PRIVATE IS TO THE PERSON WITHOUT THE PERSON DAY AND PRIVATE OF THE PERSON DAY AND PRIVATE IS TO THE PERSON WITHOUT THE PERSON DAY AND PRIVATE OF THE PERSON DAY AND PRIVATE IS TO THE PERSON WITHOUT THE PERSON DAY AND PRIVATE OF THE PERSON DAY AND PRIVATE IS TO THE PERSON WITHOUT THE PERSON DAY AND PRIVATE OF THE PERSON DAY AND PRIVATE IS TO THE PERSON DAY AND PRIVATE OF THE PERSON DAY AND PERSON DAY AND PERS

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Dart Aerospace Ltd	t
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		solution:							
NCR:			WORK ORDE	ER NON-CONFORMA	ANCE (NC	R)			
DATE	STEP	Description of NC	Description of NC Corrective Action		ion B	Verifi	Verification Approval		Approval
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